

Date: Tuesday, 1/10/2006 3:15:09 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOAT STEP MOUNTING LUG
<b>Job Number</b> : 25425	
<b>Estimate Number</b> : 11751	
<b>P.O. Number</b> :	<b>Part Number</b> : D34641
<b>This Issue</b> : 1/10/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3464 PRELIMINARY
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> :	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 1/17/2006
<b>Checked &amp; Approved By</b> :	<b>Qty:</b> 12 <b>Upr:</b> 20 <b>Each</b>
<b>Comment</b> : Est Rev: A    New Issue    06-01-06    JLM	<b>Multiples of</b> (3)

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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**Comment:** Qty.: 0.3318 f(s)/Unit    Total : 6.6360 f(s)  
 4.00" X .188" BAR  
 6061-T6  
 (M6061T6B4.000X.188)  
 Batch: M19431

✓ 06-03-13

SA 06.01.11

12

2.0	BAND SAW	BAND SAW
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**Comment:** BAND SAW  
 Cut Blanks to 3.800" Long

SA 06.01.11

12

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1  
 1-Machine as per folio FA614 & DWG D3464

2-Deburr

SA 06.01.15

SA 06.01.11

12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SA 06.01.11

12

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

BE 06.01.11

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06.01.12	4	Used qty (1) for Eng's testing. PJB 06.01.12						

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 1/10/2006 3:15:09 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 25425

Part Number: D34641

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WACH*

*PA 06-03-21 11*

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

*(10) 06/03/21*

Job Completion



*u 06-03-21*

**Dart Aerospace Ltd**

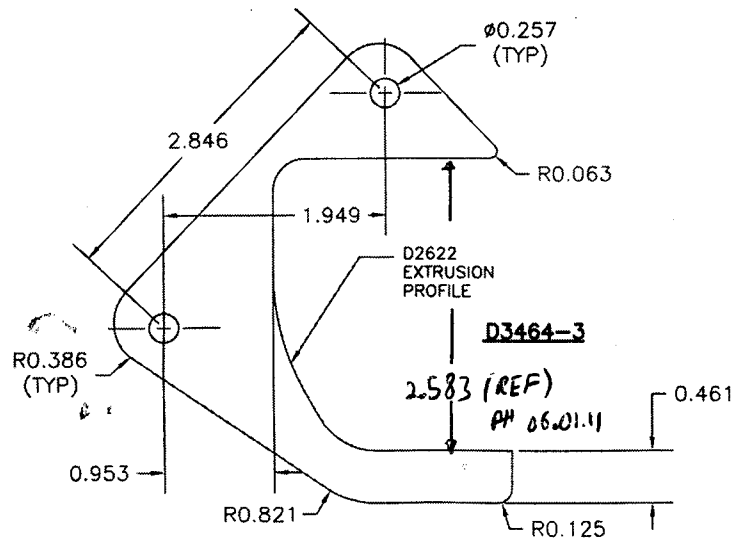
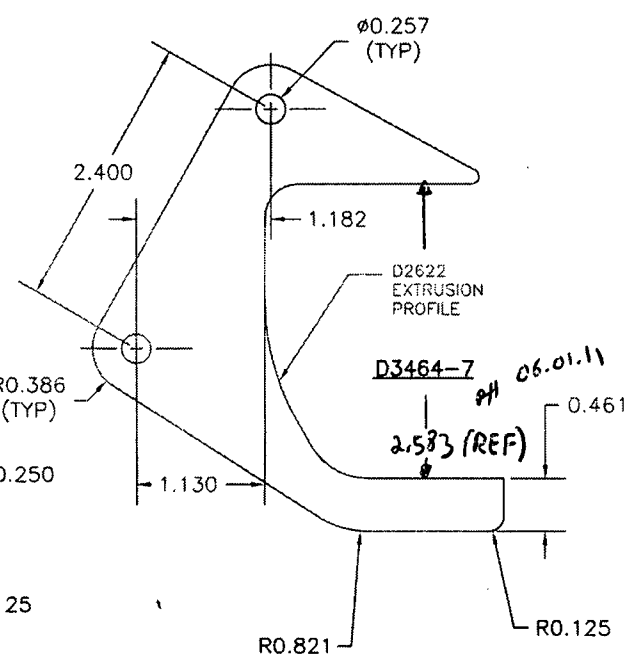
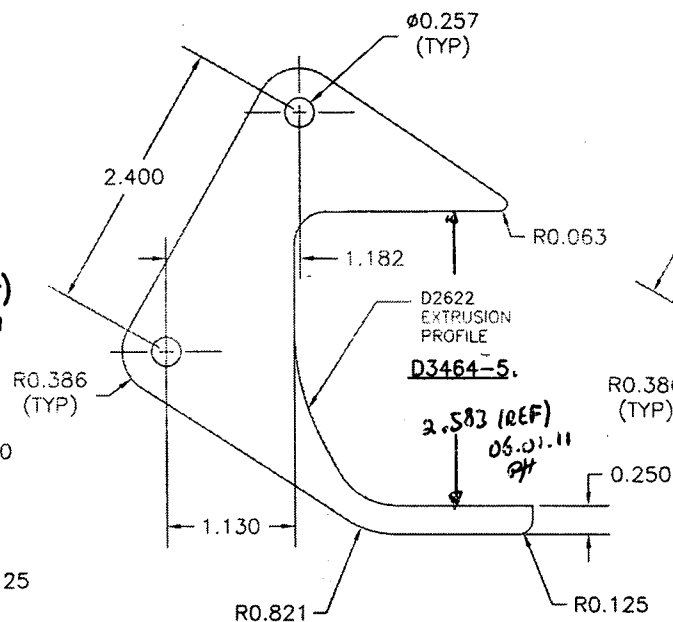
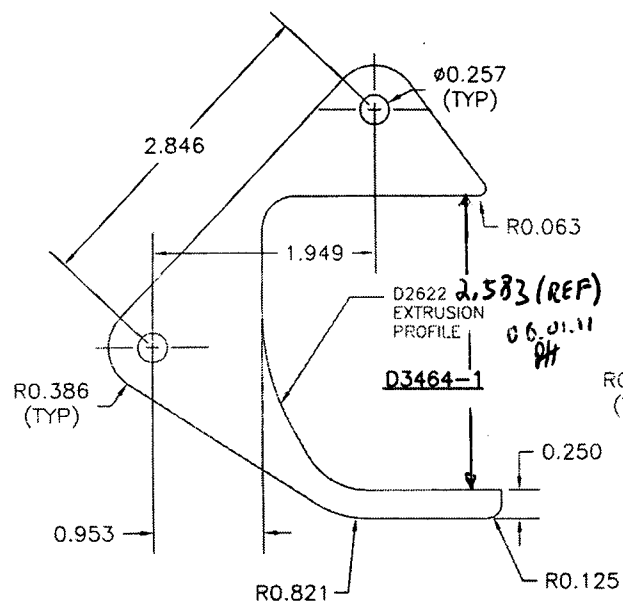
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# **D3464-1/-3/-5/-7 FLOAT STEP MOUNTING PLATE**

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

**PRELIMINARY ISSUE**

A		05.09.21	NEW ISSUE
DESIGN	PH PH	DRAWN BY	PH PH
CHECKED		APPROVED	
DATE	05.09.21	DRAWING NO.	D3464
TITLE		FLOAT STEP MOUNTING PLATE	
SCALE		1:1	

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**DART AEROSPACE USA, INC.**  
PORT HADLOCK, MA

REV. A  
SHEET 1 OF 1

